

# Hand Tools for Blind Rivet Nuts



*in Blind Riveting*

# Hand Tools for Blind Rivet Nuts

## GBM 10

### Work Capacity:

From M3\* up to M6 Alu and up to M5 Steel, Brass and Stainless Steel

### Design Features:

Easy stroke adjustment by hand nut with stroke scale – secured and complete setting of the blind rivet nut

Mandrel locking by spring clip – fast changing of threaded mandrels without tooling

With opening spring – simple handling

Tool housing: high-grade aluminium die casting

Tool handle: forged chrome-vanadium steel

Steel inserts at all high stressed points

Comfortable grips

### Technical Data:

Weight: 600 g  
Total length: 260 mm

### Equipment/Accessories:

Standard: Threaded mandrel M 5 and nosepiece (optional with M 4 or M 6)

Maintenance instructions with spare parts list

Stroke chart

**GBM 10-M 5 Part-Nº. 720 0013**

**GBM 10-M 4 Part-Nº. 720 0056**

**GBM 10-M 6 Part-Nº. 720 0064**

## GBM 20

### Work Capacity:

From M3 up to M6 Alu and up to M5 Steel, Brass and Stainless Steel

### Design Features:

With opening spring – simple handling

High lever action – low power requirement

Simple stroke adjustment by adjusting ring with stroke scale – secured and complete setting of the blind rivet nut

Quick change of the threaded mandrels without tooling

Quick-drill device – rapid and easy wind-on and off of the threaded mandrel

Tool housing: steel

Lever: forged steel

Grips: comfortable plastic coating

### Technical Data:

Weight: 900 g  
Total length: 360 mm

### Equipment/Accessories:

Standard: Threaded mandrel M 5 and nosepiece (optional with M 4 or M 6)

Maintenance instructions with spare parts list

Stroke chart

**GBM 20-M 5 Part-Nº. 721 0019**

**GBM 20-M 4 Part-Nº. 721 0027**

**GBM 20-M 6 Part-Nº. 721 0035**

## GBM 30

### Work Capacity:

From M4\* up to M10 all materials

### Design Features:

Quick-drill device – rapid and easy wind-on and off of the threaded mandrel

Favourable transformation ratio – low power input even for larger diameter rivet nuts

Simple stroke adjustment by adjusting ring with stroke scale – secured and complete setting of the blind rivet nuts

Quick change of the threaded mandrels without tooling

Housing and bearings: forged steel

Lever arms: steel tube, zinc plated

Grips: comfortable plastic coating

### Technical Data:

Weight: 1,8 kg  
Total length: 470 mm

### Equipment/Accessories:

Standard: Threaded mandrel M 6 and nosepiece (optional with M 5, M 8 or M 10)

Maintenance instructions with spare parts list

Stroke chart

**GBM 30-M 6 Part-Nº. 722 0014**

**GBM 30-M 5 Part-Nº. 722 0022**

**GBM 30-M 8 Part-Nº. 722 0030**

**GBM 30-M 10 Part-Nº. 722 0049**

\*Threaded mandrel and nosepiece M3 (GBM30 also M4) available as special accessories

## Blind Rivet Nut Box

Part-Nº. 753 0013

Contents:

**GBM 10** with threaded mandrel and nosepiece M 5 as well as threaded mandrels and nosepieces M 4 and M 6.

Various **sizes of blind rivet nuts**

M 4 – M 6 in alu, for grip ranges 0,25 – 3 mm.

